

Monoflex WU 210 AS

03-131 | Technical Data Sheet



Technical Information

Plies	2
Overall Thickness	.051''
Tensile Force	34# e 1%
in N/mm	6
Standard Tension	.5%
Min. Pulley	.312"
Min. Back Flex	.60"
Weight	.29 Lbs/SF
Product Operational Temp. Range	-4° to 176° F
Hardness	85 Duro Shore A
Max. Width	78.7"

Material Construction

Conveying Surface

Compound Cover Surface Color Polyurethane .008" Smooth Semi-Gloss White

<u>Underside</u>

Fabric	Monofilament Polyester
Bottom Surface	PU Impregnated
Coefficient of Friction	.2

Standard Fabrications

Longitudinal Splice	Yes
Guide Applied to Cover	Yes
Sidewalls	Yes
Edge Capped	Yes
Cleats	Yes
Guide Applied to Bottom	Yes
Mechanical Lacing	Yes

Features

FDA	Yes
Anti-Microbial	No
Anti-Static	Yes
Flame Retardant	No
Cross Rigid	Yes
Troughing	No
Curve Belt Compatible	No



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03-131 | Splicing Instructions

High Speed Press Settings

Water Cooled Press Settings

Pressure	2
Temp. Top	3
Temp. Bottom	3
Dwell Time	3
Foil Position	٦
Foil	٧
Release Top	(
Release Bottom	٦

25 psi 333° F 320° F 30 sec Top White PU Gloss TFE

Pressure
Temp. Top
Temp. Bottom
Dwell Time
Foil Position
Foil
Release Top
Release Bottom

40 psi 345° F 310° F 30 sec None None Gloss

TFE





Scan for splicing demo video

Compatible Splices

Endless Splices

Step Splice	No
Straight Finger	Yes
Split Finger	No
Bias Finger	Yes
Skive	No
Finger Over Step	No
Step Over Finger	No
Electrode	No
Butt Weld	No
Lock Lap	No

Mechanical Splices

Yes
Yes
No
No
Yes
Yes
No
No
No
No

Sparks Specialty Splices

Hidden	No
Hybrid	No
Trailing Flap	No
VT	No
Hybrid VT	No
7/11	No
Urethane Top	No
Urethane Bottom	No
Urethane Splash	No

<u>Please note</u>: Due to continuous product development, the information above is subject to change without prior notification by Sparks Belting Company. All previous publications are deemed obsolete to the above data. Press settings are recommendations.