

# Monoflex WP 110

03-210| Technical Data Sheet



## Technical Information

| Plies                           | 1               |
|---------------------------------|-----------------|
| Overall Thickness               | .049"           |
| Tensile Force                   | 34# e 1%        |
| in N/mm                         | 6               |
| Standard Tension                | .5%             |
| Min. Pulley                     | .4"             |
| Min. Back Flex                  | .8"             |
| Weight                          | .29 Lbs/SF      |
| Product Operational Temp. Range | 14° to 230° F   |
| Hardness                        | 65 Duro Shore A |
| Max. Width                      | 76"             |

## Material Construction

#### Conveying Surface

Compound Cover Surface Color PVC Smooth White

#### <u>Underside</u>

| Fabric                  | Monofilament Polyester |
|-------------------------|------------------------|
| Bottom Surface          | PVC Impregnated        |
| Coefficient of Friction | .2                     |

## Standard Fabrications

| Longitudinal Splice     | No  |
|-------------------------|-----|
| Guide Applied to Cover  | No  |
| Sidewalls               | No  |
| Edge Capped             | No  |
| Cleats                  | No  |
| Guide Applied to Bottom | Yes |
| Mechanical Lacing       | Yes |

#### Features

| FDA                   | Yes |
|-----------------------|-----|
| Anti-Microbial        | No  |
| Anti-Static           | No  |
| Flame Retardant       | No  |
| Cross Rigid           | Yes |
| Troughing             | No  |
| Curve Belt Compatible | No  |



03-210 | Splicing Instructions

## High Speed Press Settings

Water Cooled Press Settings

| Pressure       |  |
|----------------|--|
| Temp. Top      |  |
| Temp. Bottom   |  |
| Dwell Time     |  |
| Foil Position  |  |
| Foil           |  |
| Release Top    |  |
| Release Bottom |  |

29 psi 352° F 334° F 90 sec Top White PVC Smooth TFE

| Pressure       |
|----------------|
| Temp. Top      |
| Temp. Bottom   |
| Dwell Time     |
| Foil Position  |
| Foil           |
| Release Top    |
| Release Bottom |
|                |

40 psi 380° F 330° F N/A Top White PVC Smooth TFE





## Scan for splicing demo video

### **Compatible Splices**

#### **Endless Splices**

| Step Splice      | No  |
|------------------|-----|
| Straight Finger  | Yes |
| Split Finger     | No  |
| Bias Finger      | Yes |
| Skive            | No  |
| Finger Over Step | No  |
| Step Over Finger | No  |
| Electrode        | No  |
| Butt Weld        | No  |
| Lock Lap         | No  |

#### Mechanical Splices

| Clipper        | Yes |
|----------------|-----|
| Alligator      | Yes |
| Staple         | No  |
| Minet          | No  |
| Plastic Spiral | No  |
| Plastic Rivet  | No  |
| Plastic Hinge  | No  |
| Super Screw    | No  |
| Bolt Hinge     | No  |
| Rivet Hinge    | No  |
|                |     |

#### Sparks Specialty Splices

| Hidden          | No |
|-----------------|----|
| Hybrid          | No |
| Trailing Flap   | No |
| VT              | No |
| Hybrid VT       | No |
| 7/11            | No |
| Urethane Top    | No |
| Urethane Bottom | No |
| Urethane Splash | No |
|                 |    |

<u>Please note</u>: Due to continuous product development, the information above is subject to change without prior notification by Sparks Belting Company. All previous publications are deemed obsolete to the above data. Press settings are recommendations.