



Technical Information

Plies	N/A
Overall Thickness	.118"
Tensile Force	10.1# e 1%
in N/mm	1.8
Standard Tension	2%
Min. Pulley	1.625"
Min. Back Flex	1.625"
Weight	.75 Lbs/sf
Product Operational Temp. Range	-20° to 158° F
Hardness	95 Duro Shore A
Max. Width	60"

Material Construction

Conveying Surface

Compound Cover Surface Color Hytrel/Poly Smooth Blue

<u>Underside</u>

Fabric	None
Bottom Surface	Smooth
Coefficient of Friction	.40

Standard Fabrications

Longitudinal Splice	No
Guide Applied to Cover	Yes
Sidewalls	Yes
Edge Capped	Yes
Cleats	Yes
Guide Applied to Bottom	Yes
Mechanical Lacing	Yes

Features

FDA	Yes
Anti-Microbial	No
Anti-Static	No
Flame Retardant	No
Cross Rigid	No
Troughing	Yes
Curve Belt Compatible	No



08–151 | Splicing Instructions

High Speed Press Settings

No Settings

Water Cooled Press Settings

Pressure Temp. Top Temp. Bottom Dwell Time Foil Position Foil Release Top Release Bottom Pressure Temp. Top Temp. Bottom Dwell Time Foil Position Foil Release Top Release Bottom No Settings

Compatible Splices

Endless Splices		<u>Mechanical Sp</u>	<u>Mechanical Splices</u>		<u>Sparks Specialty Splice</u>	
Step Splice	No	Clipper	Yes	Hidden	No	
Straight Finger	No	Alligator	Yes	Hybrid	No	
Split Finger	No	Staple	Yes	Trailing Flap	No	
Bias Finger	No	Minet	Yes	VT	No	
Skive	No	Plastic Spiral	No	Hybrid VT	No	
Finger Over Step	No	Plastic Rivet	Yes	7/11	No	
Step Over Finger	No	Plastic Hinge	Yes	Urethane Top	No	
Electrode	Yes	Super Screw	No	Urethane Bottom	No	
Butt Weld	Yes	Bolt Hinge	No	Urethane Splash	No	
Lock Lap	No	Rivet Hinge	No			

<u>Please note</u>: Due to continuous product development, the information above is subject to change without prior notification by Sparks Belting Company. All previous publications are deemed obsolete to the above data. Press settings are recommendations.