

# 8.48 DURA•DRIVE PLUS

The Dura Drive Plus one piece motorized pulley is compact yet powerful. All gearing is made of high quality alloy steel ensuring years without breakdown. The Dura Drive Plus is also low maintenance with an in-place oil change after 40,000 hours. This ensures minimal downtime, which in turn ensures lower cost and higher productivity.



### Shaft Seal

The end housings are fitted with custom designed one piece cartridge seals. This provides excellent protection against ingress of dust, grit, water and high-pressure cleanings. The cartridge seals are specially designed to prevent wear to the shafts.

### **Electric Motor**

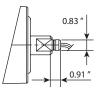
All Sparks Belting motorized pulleys contain motors tested to UL 1004 – 1:2012 standards with Class F insulation standard (Class H insulation available upon request). The motor is an asynchronous squirrel cage induction type. Class F motors are suitable for most applications with ambient temperatures of +100°F to -10°F. For temperatures above or below, contact Sparks Belting for a recommendation.

Electric motors with windings for special voltages and frequencies are available upon request.

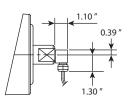
Sparks Belting motorized pulleys are inverter duty motors and can, therefore, have a step- less speed control in combination with static frequency converters in the range from 30 to 70 HZ.

### **Electrical Connections**

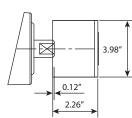
Pulleys fitted with cables are normally supplied for one voltage only. Dual voltage cable is available upon request.



Straight brass connector with 1.5m cable (5.5m cable optional)



Thermo-plastic elbow connector with 1.5m cable (5.5m cable optional)



Stainless Steel terminal box

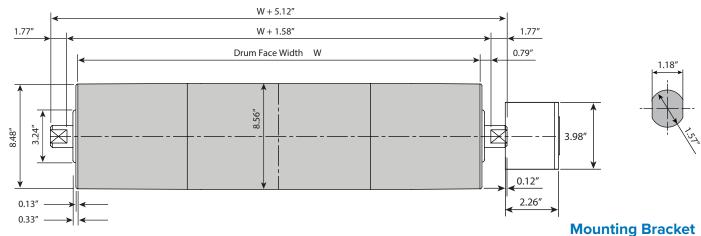
### **Constructions & Materials**

| Component                | Standard   | Options   | Not available |
|--------------------------|--|---|---------------|
| Shaft                    | Mild Steel   | Stainless Steel   |               |
| Shell                    | Mild Steel   | Stainless Steel   |               |
|                          | Crowned  | Rubber Lagged   |               |
|                          |  | Flat Face   |               |
|                          |  | V-Grooves   |               |
|                          |  | Sprockets   |               |
|                          |  | Hard Chrome   |               |
| End Caps                 | Mild Steel   | Stainless Steel   | Aluminum      |
|                          | Pressed/glued  | Bolt-on   |               |
| Sealing Systems          | Cartridge Seal   |   |               |
| Electrical Motor         | 3 Phase<br>Asynchronous  | Dual Voltage  | Single Phase  |
|                          | Thermal Overload<br>Protection   |   |               |
| Electrical<br>Connection | Straight Brass<br>Connector with<br>1.5m cable<br>(5.5m cable<br>optional) | Thermo-plastic Elbow<br>Connector with 1.5m cable<br>(5.5m cable optional)          |               |
|                          |  | Steel Conduit Elbow<br>Connector with 1.5m cable<br>(5.5m cable optional)           |               |
|                          |  | Stainless Steel Conduit<br>Elbow Connector with 1.5m<br>cable (5.5m cable optional) |               |
|                          |  | Stainless Steel<br>Terminal Box   |               |
| Motor Insulation         | Class F  | Class H   |               |

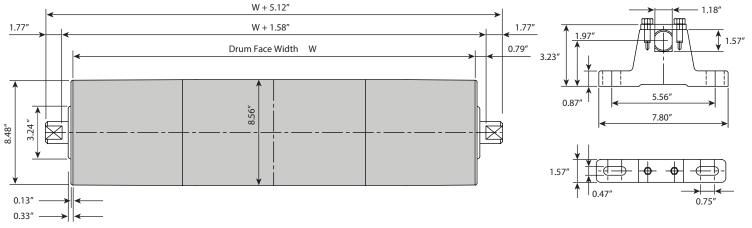
## 8.48 DURA•DRIVE **PLUS**



### **Motorized Pulley Dimensions**



#### **Idler Pulley Dimensions**



### **Performance Specifications**

| HP  | Minimum<br>Face Width | FPM<br>(nominal)         | Belt Pull<br>(Ibs)        | Drum Torque<br>(Ibs·ft)  |
|-----|-----------------------|--------------------------|---------------------------|--------------------------|
| 1.5 | 19.69"                | 47<br>59<br>76           | 1052<br>838<br>650        | 372<br>296<br>230        |
| 2   | 19.69"                | 63<br>80                 | 997<br>824                | 352<br>291               |
| 3   | 19.69"                | 92<br>118<br>149<br>189  | 1075<br>838<br>663<br>523 | 380<br>296<br>234<br>185 |
| 4   | 19.69"                | 149<br>236<br>295<br>472 | 840<br>559<br>447<br>279  | 296<br>197<br>158<br>99  |
| 5.5 | 19.69"                | 295<br>378<br>472        | 614<br>479<br>384         | 217<br>169<br>136        |

### **Standard Face Widths**

| 19.69"              | 21.65"              | 23.62"              | 25.59"              | 27.56"    |
|---------------------|---------------------|---------------------|---------------------|-----------|
| (129 lbs)           | (134 lbs)           | (138 lbs)           | (142 lbs)           | (146 lbs) |
| 29.53"              | 31.50"              | 33.46"              | 35.43"              | 37.40"    |
| (150 lbs)           | (154 lbs)           | (160 lbs)           | (170 lbs)           | (180 lbs) |
| 39.36"<br>(189 lbs) | 41.33"<br>(198 lbs) | 43.40"<br>(208 lbs) | 45.27"<br>(217 lbs) |           |

Material: Cast iron or stainless steel bracket

Maximum face width is 108"

Other face widths are available

• Add 1.97" to min. face width for bolt-on end caps

• Maximum lagging thickness is 3/8" (9% increase in finished speed)

- For V-groove tube diameter of 8.56", length must be 2 times the min. face width
- For V-groove tube diameter of 9.45", length can be same as min. face length (12% increase in finished speed)
- All motors can be single or dual voltage 230v or 460v 3 phase

8/21



800-451-4537

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