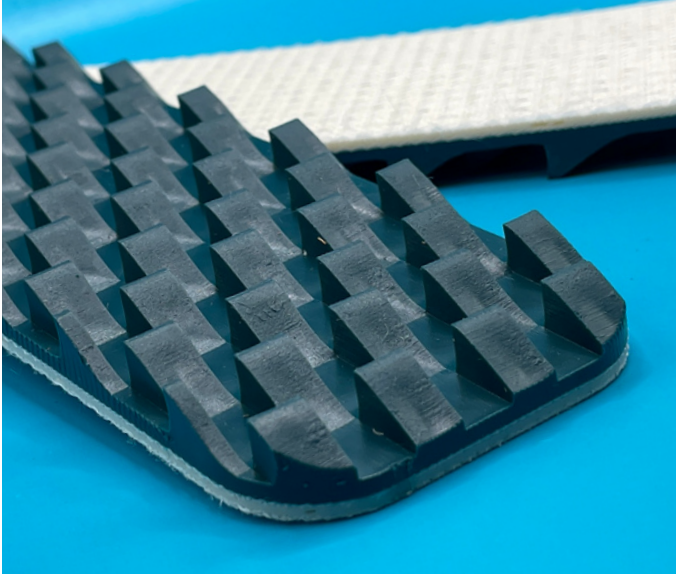


# Monoflex GP 250

03-717 | Technical Data Sheet



## Technical Information

Plies	2
Overall Thickness	.354"
Tensile Force	46# @ 1%
in N/mm	8
Standard Tension	.50%
Min. Pulley	2.4"
Min. Back Flex	4.75"
Weight	1.19 Lbs/SF
Product Operational Temp. Range	14° to 176° F
Hardness	45 Duro Shore A
Max. Width	59"

## Material Construction

### Conveying Surface

Compound	PVC
Cover Surface	Shark Tooth
Color	Green

### Underside

Fabric	Polyester
Bottom Surface	Quiet Weave
Coefficient of Friction	.20

## Standard Fabrications

Longitudinal Splice	No
Guide Applied to Cover	No
Sidewalls	No
Edge Capped	No
Cleats	No
Guide Applied to Bottom	Yes
Mechanical Lacing	Yes

## Features

FDA	No
Anti-Microbial	No
Anti-Static	Yes
Flame Retardant	No
Cross Rigid	Yes
Troughing	No
Curve Belt Compatible	No

# Monoflex GP 250

03-717 | Splicing Instructions

## High Speed Press Settings

Pressure	No settings
Temp. Top	
Temp. Bottom	
Dwell Time	
Foil Position	
Foil	
Release Top	
Release Bottom	

## Water Cooled Press Settings

Pressure	30 psi
Temp. Top	356° F
Temp. Bottom	347° F
Dwell Time	6 minutes
Foil Position	None
Foil	None
Release Top	Impression
Release Bottom	TFE



Scan for splicing  
demo video

## Compatible Splices

### Endless Splices

Step Splice	Yes
Straight Finger	No
Split Finger	Yes
Bias Finger	Yes
Skive	No
Finger Over Step	Yes
Step Over Finger	Yes
Electrode	No
Butt Weld	No
Lock Lap	No

### Mechanical Splices

Clipper	Yes
Alligator	Yes
Staple	Yes
Minet	Yes
Plastic Spiral	No
Plastic Rivet	No
Plastic Hinge	No
Super Screw	No
Bolt Hinge	No
Rivet Hinge	No

### Sparks Specialty Splices

Hidden	No
Hybrid	No
Trailing Flap	No
VT	No
Hybrid VT	No
7/11	No
Urethane Top	No
Urethane Bottom	No
Urethane Splash	No