

Sparlon 1P

04-709 | Technical Data Sheet



Technical Information

Plies	1
Overall Thickness	.049"
Tensile Force	17# @ 1%
in N/mm	3
Standard Tension	.60 - 3%
Min. Pulley	.945"
Min. Back Flex	.945"
Weight	.24 Lbs/sf
Product Operational Temp. Range	-4° to 176° F
Hardness	N/A
Max. Width	20"

Material Construction

Conveying Surface

Compound	Chrome Leather
Cover Surface	Fabric Texture
Color	Green

Underside

Fabric	Polyamide
Bottom Surface	Impreg Fabric
Coefficient of Friction	.3

Standard Fabrications

Longitudinal Splice	No
Guide Applied to Cover	No
Sidewalls	No
Edge Capped	No
Cleats	No
Guide Applied to Bottom	No
Mechanical Lacing	No

Features

FDA	No
Anti-Microbial	No
Anti-Static	Yes
Flame Retardant	No
Cross Rigid	Yes
Troughing	No
Curve Belt Compatible	No

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04-709 | Splicing Instructions

High Speed Press Settings

Pressure	No settings
Temp. Top	
Temp. Bottom	
Dwell Time	
Foil Position	
Foil	
Release Top	
Release Bottom	

Nylon Core Press Settings

Pressure	30 psi
Temp. Top	230° F
Temp. Bottom	230° F
Dwell Time	10 minutes
Foil Position	None
Foil	None
Release Top	None
Release Bottom	None

Compatible Splices

Endless Splices

Step Splice	No
Straight Finger	No
Split Finger	No
Bias Finger	No
Skive	Yes
Finger Over Step	No
Step Over Finger	No
Electrode	No
Butt Weld	No
Lock Lap	No

Mechanical Splices

Clipper	No
Alligator	No
Staple	No
Minet	No
Plastic Spiral	No
Plastic Rivet	No
Plastic Hinge	No
Super Screw	No
Bolt Hinge	No
Rivet Hinge	No

Sparks Specialty Splices

Hidden	No
Hybrid	No
Trailing Flap	No
VT	No
Hybrid VT	No
7/11	No
Urethane Top	No
Urethane Bottom	No
Urethane Splash	No