

5.38 DURA-DRIVE SPM

Synchronous Permanent Magnet Motorized Pulley

The Dura-Drive Synchronous motorized pulleys are high powered, high efficiency motors that help lower energy costs by running more efficiently and in turn, meeting current energy efficiency regulations. The permanent magnet design is the key to the high efficiency and the power density. Best for applications in logistics, general automation, machine building, and are especially suited for servo-type applications.



Oil Free

Dura-Drive SPM pulleys run oil-free meaning no possibility of oil leaks. This solves one of the main problems of motorized pulleys, especially in food applications. Oil-free provides high power with no need for oil cooling eliminating any chance of leakage. Additionally, there is practically no conveyor downtime or maintenance and that leads to lower costs and higher productivity.

Simple Design

Dura-Drive SPM is a one-piece pulley so it can be easily specified into new conveyor systems, which dramatically reduces design time. For existing systems the pulleys can be ordered with two mounting brackets for an easy retrofit. Because it's compact, and all moving parts are enclosed in the pulley shell, there is less concern of hazards and pinch points and there's no external grease or oil from chains, bearings and couplings.

Cool Running

The permanent magnet motor allows for the pulley to run at high power and very low electrical and mechanical losses. This results in significantly reduced heat when compared to a motorized pulley powered by a standard AC induction motor.

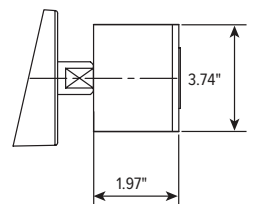
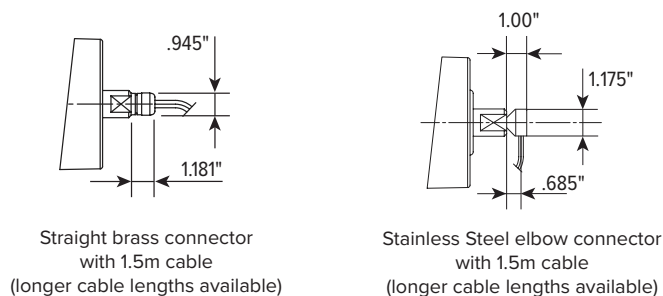
Standardization

Due to the constant torque over a broad speed range, one Dura-Drive SPM can cover a wide range of applications.

Constructions & Materials

Component	Standard	Options
Shaft	Mild Steel	Stainless Steel
Shell	Mild Steel	Stainless Steel
		Rubber Lagged
		Flat Face
		V-Grooves
		Sprockets
		Hard Chrome
End Caps	Mild Steel	Stainless Steel
Sealing	IP66	IP69K
Electrical Connections	Straight brass connector with 1.5 meter cable (longer cable lengths available)	Stainless Steel elbow connector with 1.5 meter cable (longer cable lengths available)
		Stainless Steel terminal box
Motor Insulation	Class F	

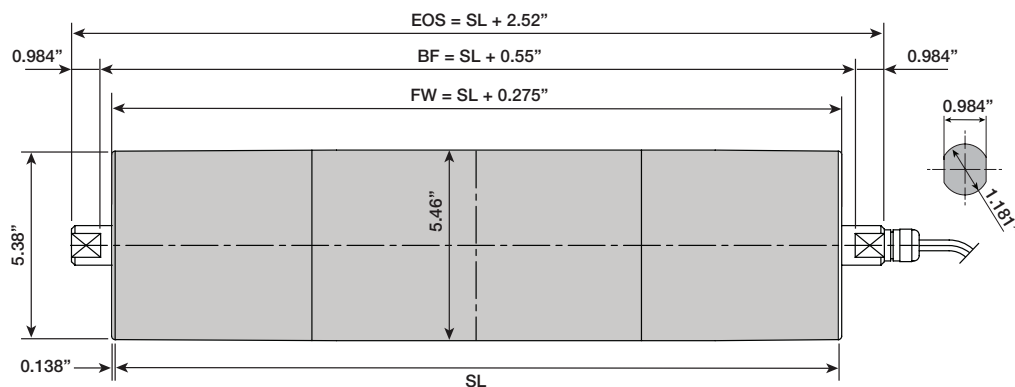
Electrical Connections



Stainless Steel terminal box

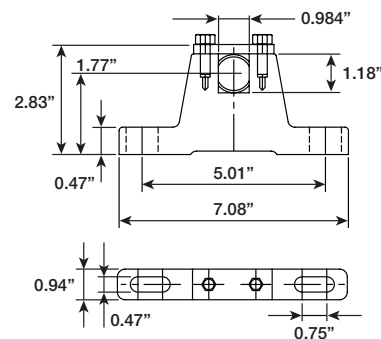


Motorized and Idler Pulley Dimensions



Mounting Bracket

Material: Cast iron or stainless steel bracket



Standard Gearbox

HP	Minimum Shell Length	RPM	FPM (nominal)	Belt Pull (lbs)	Drum Torque (ft/lbs)
1.0	15.35"	74 94 150 188	107 134 214 267	282 225 141 113	64 51 36 26
	14.96"	298	428	72	16
1.35	15.35"	74 94 120 150 188	107 134 171 214 267	358 314 238 196 157	81 71 54 44 36
	14.96"	298	428	100	23
2	16.14"	74	107	586	133
	15.53"	150	214	299	168
	14.96"	298	428	124	28

**Bold blue numbers designates special order items.

- Speed adjustments in the following ranges are possible:
 - Sensor-less operation with a suitable frequency inverter: 10:1 is normal, 15:1 possible
 - Servo drive and feedback: up to 1,000:1
- Starting torque:
 - Sensor-less: rated torque x 1.5
 - With feedback: peak torque
- Standard shell lengths (SL) up to 40", contact Sparks customer service for longer shell lengths
- Other shaft size options are available
- Contact Sparks customer service for lagging and v-groove options

Motor Data (Required for VFD Programming)

Motor		1.0HP (230V Input)	1.0HP (460V Input)	1.35HP (230V Input)	1.35HP (460V Input)	2.00HP (230V Input)	2.00HP (460V Input)
Power	HP (kW)	1.0 (0.72)	1.0 (0.72)	1.35 (1.01)	1.35 (1.01)	2.0 (1.5)	2.0 (1.5)
Nameplate / Maximum Frequency	Hz	150	150	150	150	150	150
Nominal rotational speed	n_n	3,000	3,000	3,000	3,000	3,000	3,000
Pole pairs		3	3	3	3	3	3
Electrical connection		Y	Y	Y	Y	Y	Y
Stator Rated Voltage	V	181	320	181	320	171	318
Rated torque [Nm]	M_n	2.3	2.3	3.2	3.2	3.53	3.53
Nominal current per phase [A _{rms}]	I_n	2.6	1.6	3.7	2.1	6.1	3.3
Stall torque [Nm]	M_o	2.8	2.8	3.5	3.5	3.69	3.69
Locked rotor current per phase [A _{rms}]	I_o	3.1	1.8	3.9	2.2	6.1	3.3
Peak torque [Nm]	M_{max}	11.2	11.2	14.0	14.0	8.81	8.81
Peak current [A _{rms}]	I_{max}	12.4	7.2	15.6	8.8	15.3	8.3
Voltage constant (per 1,000 RPM) [V _{rms}]	k_e	54.3	95.3	55.0	97.5	51.2	100.5
Back EMF	V_{rms}	162.9	285.9	165.0	292.5	153.6	301.5
Torque constant [Nm/A _{rms}]	k_t	1.58	1.58	1.61	1.61	.58	1.07
Winding resistance (phase to phase at 68°F) [Ω]	R_{pp}	4.6	14.2	2.8	9.0	1.9	7.1
Winding inductance (phase to phase) [mH]	L_{pp}	11.8	36.2	8.4	26.0	12.5	43
Electrical time constant [ms]	T_{el}	2.6	2.5	3.0	2.9	6.6	6.1
Rotor inertia [kgcm ²]	J	1.40	1.40	1.40	1.93	0.591	0.591

Additional information, all diameters

Connector Pin Assignment

Power

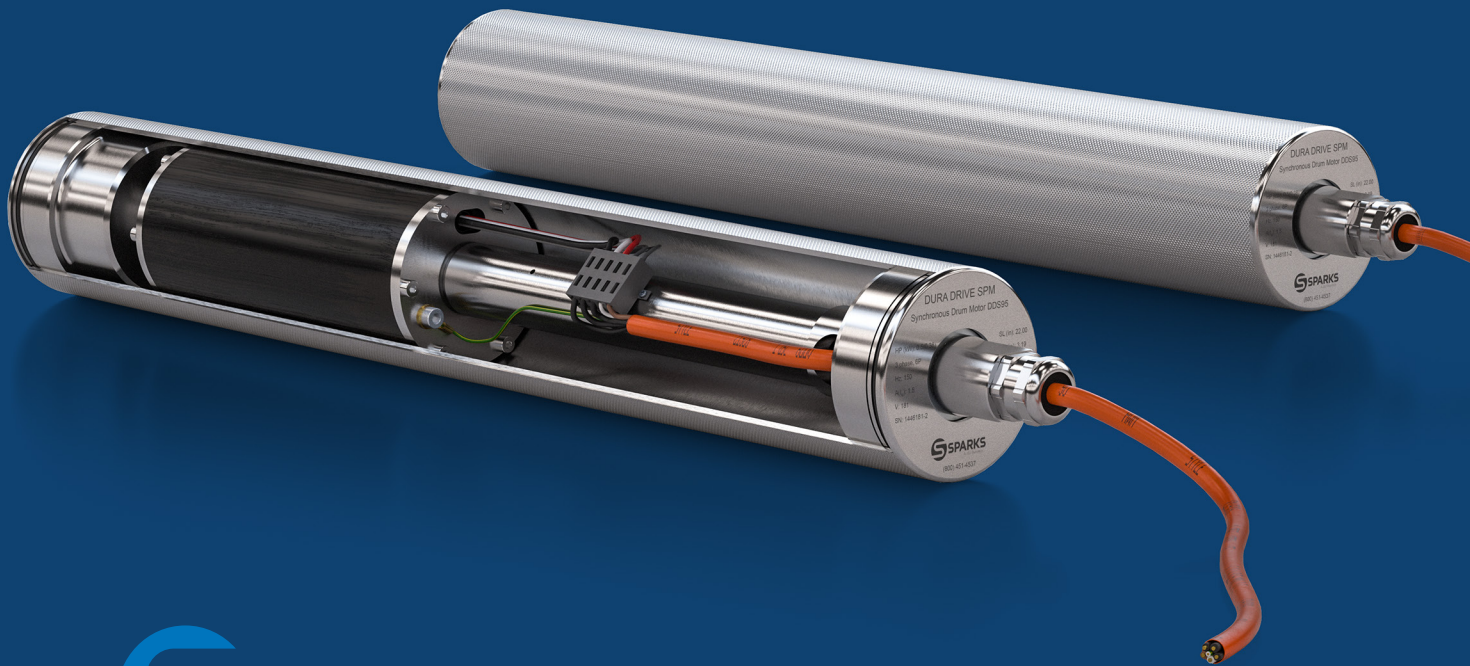
Color/Code	Function
black/1	U
black/2	V
black/3	W
green-yellow	ground
brown	thermal
white	thermal

Thermal Protection

The Dura-Drive SPM motorized pulley is fitted with either a KTY84-130 switch or PTC temperature sensor. The temperature sensor must be monitored by an external circuit, such as a frequency inverter, which switches off the power to the motor if the maximum temperature is exceeded.

Frequency Inverter/Sensorless	
Manufacturer	Type
Allen Bradley	PowerFlex 525
	PowerFlex 753
Invertek	Optidrive P2
	Optidrive E3
Lenze	i550
	Highline 8400
	Stateline 8400
Hitachi	WJ200
Nord	SK 215E
SEW	Movitrac LTP-B
Schneider Electric	Altivar 32

**The inverters in bold blue print above are stocked by Sparks and come pre-programmed.



DURA•DRIVE SPM

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8 Locations in the U.S. and Mexico:

Ontario, California
Conyers, Georgia
Griffith, Indiana
Grand Rapids, MI (HQ)

Fairfield, New Jersey
Cleveland, Ohio
Auburn, Washington
Monterrey, Mexico

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