

INDUSTRIAL BELTING CATALOG

Convey Excellence

Sparks industrial belting products are tough, rugged and reliable.

ONE supplier CAN do it all

Sparks designs, builds and installs innovative belt systems that work for even the toughest industrial applications.

Complete Solutions

A wide variety of products available from one supplier - flat belting, custom fabrication, modular plastic belting, and stainless steel motorized pulleys that meet industry standards for even the most challenging industrial requirements.

24/7 Service and Support

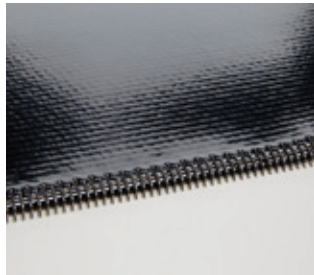
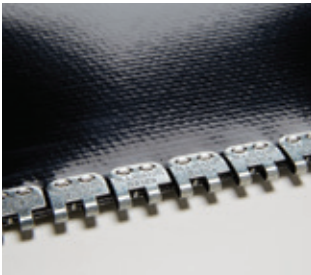
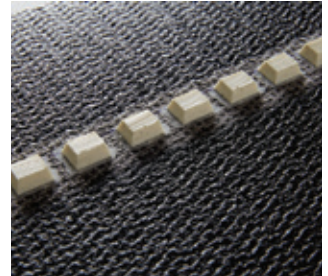
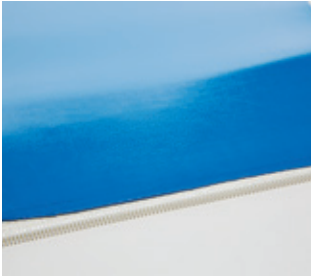
With 10 locations in the U.S. and Mexico, Sparks is a national company with regional centers offering customers fast turnaround, large inventory selection, on-site installations and support, all delivered with exceptional service.

Sparks offers the widest range of industrial belting and custom fabrication, along with unmatched expertise and application experience, to help you develop new and unique problem solving solutions including:

- High-speed quiet weave technology
- Abrasive resistant covers
- Cut resistant covers
- Urethane covered laces
- Non-cracking surface
- High tensile strength
- Oil resistant
- UV resistant
- Anti-static

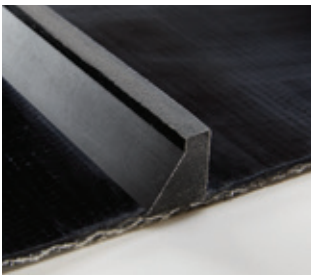


From a simple lace to a complex custom polyurethane mold, Sparks can manage the entire project.



Lacing

- Regular alligator
- Clipper
- Urethane covered
- Alligator staple
- Plastic spiral
- Hinged plate



Cleats

- T-Cleats
- Angled scoop
- Super cleats
- Corrugated sidewalls



V-Guides

- Continuous
- Notched
- 3M dot guide
- Segmented polyurethane



Splicing

- Finger
- SFL



Cast Urethane

- Urethane wire mesh
- Conveyor belt wear strips
- Extra thick urethane covers

Automotive & Tire

- Rubber extrusion
- Rubber mixing
- Stamping
- Blanking
- High release
- Cut resistant
- Abrasion resistant



Building Trades

- Building Trades
- Fiberglass manufacturing
- Shingle manufacturing
- Wood planing
- Hood wall belts
- Cut resistant
- Abrasive resistant



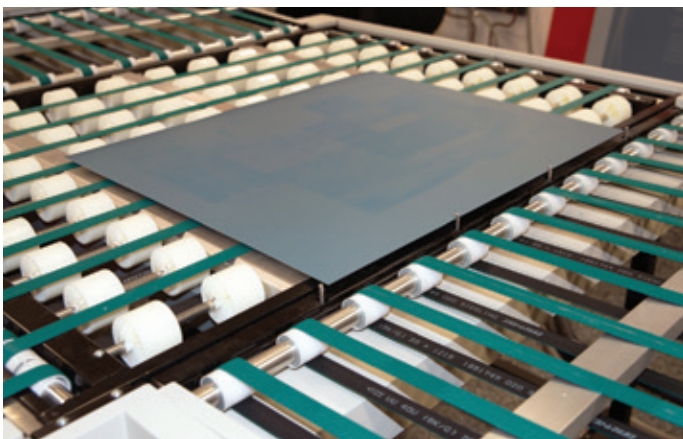
Distribution & Package Handling

- **Warehouse distribution**
- **Merging and gapping**
- **Accumulation**
- **Telescopic loader**
- **High-speed sorter**



Printing & Paper

- **Converting and processing**
- **Folder gluer**
- **Die cutting**
- **Corrugated discharge**
- **Paper and cardboard converting**



Recycling

- Bulk conveying
- Metering
- Bailer incline
- Eddy current



Steel & Metal Forming

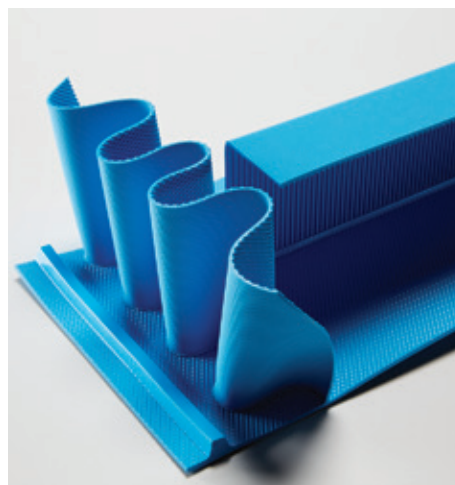
- Scrap metal handling
- Chip handling
- Stamping
- Weighing
- Magnetic conveying



Additional Products and Services

Conveyor Belting and Custom Fabrication

- 200+ standard materials in stock, with custom belting products available
- Full line of custom fabrication services:
 - Endless construction
 - Laced ends
 - Cleats/flights (rib, urethane, T-cleats, super, box, angled)
 - V-Guides (continuous, notched, custom-cast segmented)
 - Corrugated sidewalls
 - Hole punching
 - Capped edges
- Innovative solutions to meet food safety, hygiene, high release, chemical resistance and other challenging operating requirements
- Expertise supporting food grade and industrial OEM applications



Dura-Lock Plastic Modular Belting

- All standard materials are FDA approved for direct food contact (polyethylene, polypropylene and polyacetal)
- Special materials/additives available for challenging tasks and requirements:
 - Constant high temperature
 - High pulling force
 - Electrical conductivity
 - Non-stick
 - Detectable polyethylene
 - FDA approved, V-O rated flame retardant



Dura-Drive PLUS Motorized Pulleys

- Cost effective alternative to conventional drive pulleys
- One-piece: all moving parts are enclosed in a stainless or regular steel shell
- Energy efficient, highly sanitary, quiet operation
- Low maintenance: no chains or v-belts to tighten or replace; no sprockets to align, clean or lubricate; no bearings to grease; and no chain guards to replace
- Guaranteed to power your belt conveyor for years

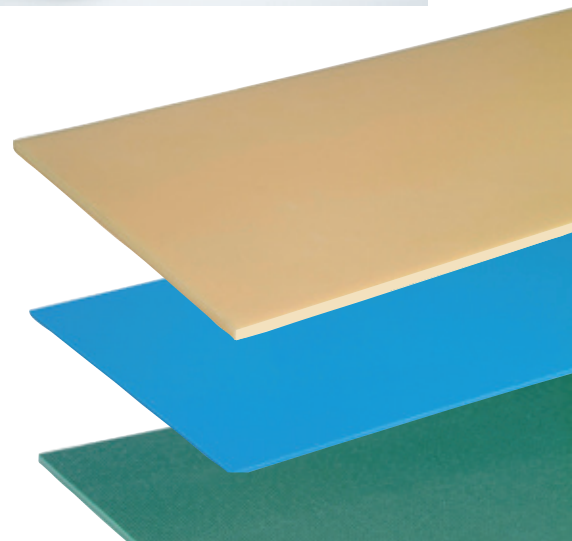


All Plastic Flat, Rounds, Vees & Positive Drive Belts

- Innovative plastic positive drive product
- Offers superior hygiene and tracking
- Covers a variety of hardness, colors, unique profiles and reinforcements to meet specific design needs



Quality. Experience. Value.
Sustaining our tradition of
conveying excellence.



24/7 Service

Sparks keeps your conveyor belting systems moving 24 hours a day, 7 days a week, 365 days a year with our fleet of mobile service units.

When you need us, we are there.



INDUSTRIAL BELTING CATALOG

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10 Locations in the U.S. and Mexico:

Ontario, California
Denver, Colorado
Hammond, Indiana

Fairfield, New Jersey
Charlotte, North Carolina
Cleveland, Ohio

York, Pennsylvania
Kent, Washington
Monterrey, Mexico

Headquarters: **3800 Stahl Dr., SE, Grand Rapids, MI 49546**